# **Products and Services**

# **Consulting and Training**

As an independent system integrator we advise our customers in an objective and target-oriented manner. Our customers benefit from our longterm experiences in various applications.



### Consulting

- System-Solutions
- Hardware concepts
- Automation concepts
- Structuring of PLC/HMI-software
- Cost reduction

### Training

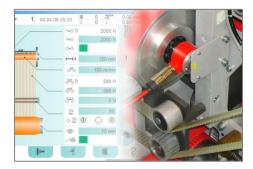
 PLC- and HMI Customerand Application-specific

### Benchmarking

- Continual market surveys
- Specific product analysis

# Engineering

Based on more than 15 years experience in the automation of machines and systems we develop new and innovative solutions in close cooperation with our customers.



## **Control Systems**

- Siemens S7
- IEC 61131 (CoDeSys)
- B&R Automation Studio
- Rockwell Allen Bradley

### Human Machine Interface

- Siemens WinCC /WinCC flexibel
- CopaData zenOn
- Microinnovation Galileo
- Rockwell RSView
- Intellution iFix

### Automation Pharma + Food

- EG-GMP / FDA 21 CFR Part 11
- BATCH-Control
- Validation of processes

### **Drive Control**

Servo und frequency inverter control

### **Data Processing**

Data base, VB-/C#-applications

#### Hardware Engineering

- Eplan 5.7 and P8
- E3

# **Switch Cabinet Assembly**

Benninger Zell assembles switch cabinets and control systems for different applications on an area of 2000 m<sup>2</sup>.



### Switch Cabinet Assembly

- > 2000 switch cabinets/a
- One-piece and series assembly
- Assembly, testing, commissioning
- Specific regulations (UL, CSA, etc.)

#### Efficient porduction

- Perforex Machining CentrePrecision and constant quality with by use of CAD-Tools
- Wire-Labeling with Cable-Routing

### Assembly and Commissioning

Worldwide commissioning

#### Quality Management System

 Certified according ISO9001:2008

## **Service Worldwide**

Benninger ensures a smooth production process with its competent service: diagnosis and fault clearance in any situation, fast and reliable worldwide deliveries of spare parts.



### Service Worldwide

- Remote control access
- Benninger spare parts logistics
- Support with local employees
- Ressources and locations worldwide

### Retrofit

- Modernization of PLC, HMI and Automation-Periphery
- Planning, realization and starting up