Leader in wet textile finishing

**BEN-BLEACH**
Continuous desizing and bleaching in one step
- High productivity
- Best pre-treatment results
- 30% lower production costs

**BEN-WASH**
The complete range for all washing processes
- Excellent washing performance
- Minimum water consumption
- High energy efficiency
- Up to 50% water and steam savings in comparison to the exhaust process

**BEN-COLOR**
The complete program for continuous and CPB dyeing
- High reproducibility
- Even dyeing results
- Low energy and water consumption
- High fastness properties
- No salt

**BEN-DIMENSA**
Highest quality mercerizing and caustification for maximum luster, dimensional stability and dye yield
- Improved dimensional stability
- Higher dye yield
- High luster
- For woven fabric and knitwear
- Silky, soft feel

**BEN-ECO**
Environmental protection and cost savings by recovering energy and resources
- Caustic recovery systems
- Heat recovery
- Waste water recycling und "zero discharge" solutions
- Energy-efficient drive technology
- CO₂ reductions by the use of the latest technologies
Benninger Philosophy

Customized textile solutions

Mission

Customized
Benninger supplies tailored process solutions with innovative and reliable products as well as comprehensive know-how in textile process engineering, always based on close collaboration and communication with our clients.

Textile
Our concepts are fully geared to the textile applications of our customers. With its many years of experience and comprehensive textile competence, Benninger creates long-term added value for its customers. Benninger is backed by a large number of reference installations for each of the individual applications.

Solutions
Benninger is an integral solution provider. We plan and implement technologically optimized and individual process and system solutions. We are a trustworthy and reliable partner throughout the entire life cycle of the plant.

Customer benefits

Our clients do not need products, they need solutions. At Benninger, customer benefits and needs are the central focus of all activities. High quality, process know-how, many years of specialist competence, unique application know-how, local availability and flexibility make us a reliable solution provider for the textile industry.

Our range of goods and services is continuously optimized and supplemented. We have tremendous innovative power, a high level of specialist and process expertise and have installed a large number of systems. New findings are continuously included into the development of solutions – always with the aim of enhancing the success of our customers. We improve the entire value-added chain of our customers by observing the process life cycles, and with quality products and a comprehensive range of services guarantee efficient and reliable plant operation.

Sustainability

For Benninger, assuming responsibility is a matter of course. We are committed to sustainability – for example by investing in the development of high-quality products as well as ecologically efficient processes. We actively save water, energy, chemicals and we also focus on recycling waste water, exhaust heat and valuable materials. Integral consideration of the relevant factors is equally as important to us as the balance between ecological and economic concerns.

With regard to sustainability, Benninger has central obligations. Wherever possible we work with maximum environmental awareness and conserve resources. We are aware of our social responsibility towards communities, consumers and our employees. We continuously improve our economic performance and support the sustainability aims of our customers.

Tradition

The future is rooted in the past. There is hardly anything more important than one’s own history, as the innovations and business relationships of today and tomorrow are founded on the experience and know-how gained in the past. Benninger has been a global benchmark for competence and outstanding performance in wet textile finishing for more than 150 years. We always feel bound to our cultivated tradition of continually improving our services, products and processes so that the Benninger brand will continue to stand for quality, reliability and vision in the future.

As a company with international operations we are proud to support our customers on a basis of partnership and carry Swiss values such as high quality, reliability and trustworthiness out into the world.
Bleaching Solutions Process Workflow

One-step bleaching system for elastic woven fabric:
- Pre-washing, desizing, PAD-STEAM combined bleaching, Option for cold bleaching, relaxation of elastic woven fabric, drying
- Crease-free and low-tension fabric transport, controlled chemical impregnation, high flexibility

One-step bleaching system with singeing machine and continuous desizing:
- Singeing, continuous desizing, PAD-STEAM combined bleaching, drying
- Fully-continuous desizing and bleaching, controlled chemical impregnation, high washing efficiency

Three steps bleaching system for woven fabric:
- PAD-STEAM desizing, alkaline scouring, PAD-STEAM peroxide bleaching
- Excellent pre-treatment effects (whiteness, absorbency), High productivity, Controlled chemical impregnation
FACTS

- Modular design
- Suitable for all types of woven fabrics
- Crease-free fabric transport
- Low water and energy consumption
- High productivity of up to 150 m/min
INJECTA
Speedy swelling for optimised contaminant solubilisation

Pre-swelling unit
for all desizing processes

FACTS
● High mechanical washing efficiency due to steam injection
● Ideal washing unit for swelling and solubilization of high-viscosity substances
● Ideal for size recycling due to high partial flow concentration
● Can be combined with all Benninger washing units
FORTRACTA
Effective pre-washing for removal of surface contaminants

Prewashing unit
A further development of the proven Benninger duct washing technology for removing surface contaminants

FACTS
- High mechanical washing efficiency due to "waterfall" technology
- Ideal for pre-washing of surface contaminants
- Very low maintenance requirements
- Can be combined with all Benninger washing units
EXTRACTA
High washing efficiency due to the multi-chamber system

Counterflow principle
The meander counterflow configuration permits a concentration gradient. The washing process is divided into several washing steps that are repeated. The washing results can therefore be calculated on the basis of models and guaranteed.

FACTS
- Washing in repeatable steps with liquor separation
- Calculable washing effect
- Low water and energy consumption
- Crease-free fabric run
- Steamtight
- Can be used for all high-performance washing tasks and also combined with waste water recycling or partial flow disposal
- Can be combined with all Benninger washing units
TRIKOFLEX
Efficient washing of tension-sensitive textiles

Drum washing compartment
for elastic and technical fabrics

FACTS
- Very high mechanical washing effect due to the leading washing drum with “front and back washing” technology.
- Very low, controlled fabric tension
- Very low water and steam consumption thanks to counter-flow washing technology
- Crease-free fabric transport, also with sensitive fabrics
- Controlled relaxation of synthetic and elastane fibres
- Specially developed overflow blade for washing out spinning oils
- Can be combined with all Benninger washing units
IMPACTA LI
Penetration instead of addition

Impregnation module
for fabrics that are difficult to impregnate

Chemical metering system
Proportional and “just-in-time” to the fabric throughput

FACTS
- Controlled, adjustable liquor application
- Very good penetration into the fibre core
- For high production speeds and heavy articles
- Exact chemical quantity on the fabric
- Automatic chemical metering system
IMPACTA AP
Reproducible impregnation with controlled liquor application

Impregnation module
solves all impregnation tasks for the bleaching process

FACTS
● Controlled, adjustable liquor application
● Low liquor content
● For medium production speeds and medium-heavy articles
● Exact chemical quantity on the fabric
● Automatic chemical metering system
REACTA
Reaction process under reproducible conditions

Combined bleaching steamer
Correct fabric guidance and optimum dwelling times for all applications

FACTS
- Dwelling times of 4 to 40 minutes
- External steam generation (no catalytic damage)
- Tight strand fabric run for crease sensitive woven fabrics
- Automatic changeover at the push of a button
- Plaier for controlled loop formation
- Reversing drum for controlled staple turning
- Large roller diameter and low distances
- Modular design for perfect customizing
REACTA
Can be configured for all requirements

Combined bleaching steamer
Variation for all applications

Combi-steamer with single roller bed
Dwelling time: 3–45 minutes

Combi-steamer with double roller bed
Dwelling time: 5–60 minutes

Shock-steamer
25–200 m fabric content

Shock-steamer, multi-layer
80–320 m fabric content
WHAT ARE THE BENNINGER ADVANTAGES?
Benninger – your partner for textile finishing!

Technological competence

Benninger is distinguished by its comprehensive process know-how in both application consulting and project planning as well as by its close communication with customers throughout the entire life cycle of the installed plants. With its focus on engineering and a high standard of technical competence, Benninger is a recognized global pioneer in technology.

- High technology and application expertise
- Process consulting and project planning
- Sustainable resource management
- Carbon footprint
- Best available techniques (BAT)

System solutions

As the leader in its line of technology, Benninger provides competent advice and supplies innovative and effective product solutions to the required quality standard by the agreed deadline for a fair market price, backed by reliable, first class customer service.

- Complete product range (woven and knit)
- High process reliability and lower operating costs
- Performance guarantee / Payback calculation
- Technology trends and product innovation
- Premium-quality OEM components
After-sales service – full service

With Benninger you are always in good hands. Specialists are always at your disposal at the Benninger service centers and provide competent, prompt customer service. Regular maintenance by expert technicians minimizes unexpected downtimes and, as experienced instructors, they pass on their know-how. In addition, the specialized spare parts service team guarantees fast and reliable supply of original Benninger spare parts, rounding off the range of Benninger services.

- Customer-oriented service solutions
- Preventative maintenance (service contracts)
- Fast on-site service
- Competent help desk (software and hardware)
- Technical audits
- Customized modernization solutions
- Original Benninger spare parts (warranty)
- Customer training

Development cooperation and partnerships

Benninger is distinguished by its process and customer orientation, focus on the demands of the market and its customers, as well as continuous and systematic improvement. All this ensures customer confidence and satisfaction. Benninger – your partner for textile finishing!

- High specialist competence
- Consistent customer orientation
- Reliability and integrity
- Local representation in strategic markets
- Large number of reference installations
- Excellent reputation and long-standing customer relationships
- Goal-oriented development cooperation